



- Loctite 271 (92-809820)
- Loctite 690 (92-809833)
- Super Duty Gear Lubricant (92-13783A24)
- Loctite 7649 Primer (92-809824)
- 2-4-C With Teflon (92-825407A12)

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
-	1643	9539A 4	GEAR HOUSING	1	(SHORT BLACK) S/N USA-0D2793	
-	1643	9539A 6	GEAR HOUSING	1	(SHORT GRAY) S/N USA-0D2793	
-	1643	9539A 5	GEAR HOUSING	1	(LONG BLACK) S/N USA-0D2793	
-	1643	9539A 7	GEAR HOUSING	1	(LONG GRAY) S/N USA-0D2793	
-	1643	9539A15	GEAR HOUSING	1	(SHORT BLACK) S/N USA-0D2793	
-	1643	9539A16	GEAR HOUSING	1	(SHORT GRAY) S/N USA-0D2793	
-	1643	9539A18	GEAR HOUSING	1	(LONG BLACK) S/N USA-0D2793	
-	1643	9539A19	GEAR HOUSING	1	(LONG GRAY) S/N USA-0D2793	
-	1643	9539A12	GEAR HOUSING	1	(TRACKER GRAPHITE GRAY)	
1	1643	9539A 1	GEAR HOUSING ASSEMBLY	1	(BLACK)	
1	1643	9539A 8	GEAR HOUSING ASSEMBLY	1	(GRAY)	
1	1643	9539A13	GEAR HOUSING ASSEMBLY	1	(TRACKER GRAHITE GRAY)	
25	46	77822A 1	WATER PUMP BODY	1		18
26		48753	INSERT	1		18
27	26	38452	SEAL	1		2,15,18
28	12	38453	WASHER	1		15,18
29	12	29245	WASHER	3		
30	11	13438	NUT	3		
31	25	20273	RING-RUBBER (DRIVE SHAFT)	1		
32		N.L.A.	CARRIER (USE 60834A3)	1	REFER TO SERVICE BULLETIN	
33	10	79953	SCREW	1		
34	22	67892A 1	DRAIN SCREW	1	SUPERSEDES TO ANOTHER PA	
35	12	19183	WASHER-SEALING	2		15,18
36		88181	SLEEVE	1		
37	15	92881A 1	SHIM (.002-3-5-10-20)	AR		
38	31	77420A 1	ROLLER BEARING ASSEMBLY	1		
39	45	98179	DRIVE SHAFT	1	(SHORT) S/N USA-0D279349 & E	
39	45	98180	DRIVE SHAFT	1	(LONG) S/N USA-0D279349 & BE	
39	45	98179 1	DRIVE SHAFT	1	(SHORT) S/N USA-0D279350 & L	
39	45	98180 1	DRIVE SHAFT	1	(LONG) S/N USA-0D279350 & UF	
40	24	20254	SPRING	1		
41	17	30545	PIN	1		
42		76063A 1	SHIFT SHAFT ASSEMBLY	1		
43	53	29641	RETAINING RING	1		
44	25	25439	O-RING	1		2,15
45	23	77631A 2	BUSHLNG ASSEMBLY	1		
46	26	816464 1	OIL SEAL	1		15
47	12	77674	WASHER	1		15
-	27	85491A90	ENGINE GASKET SET	1		
-	26	79831A 1	SEAL KIT	1		
-	46	77177A 2	WATER PUMP REPAIR KIT	1		